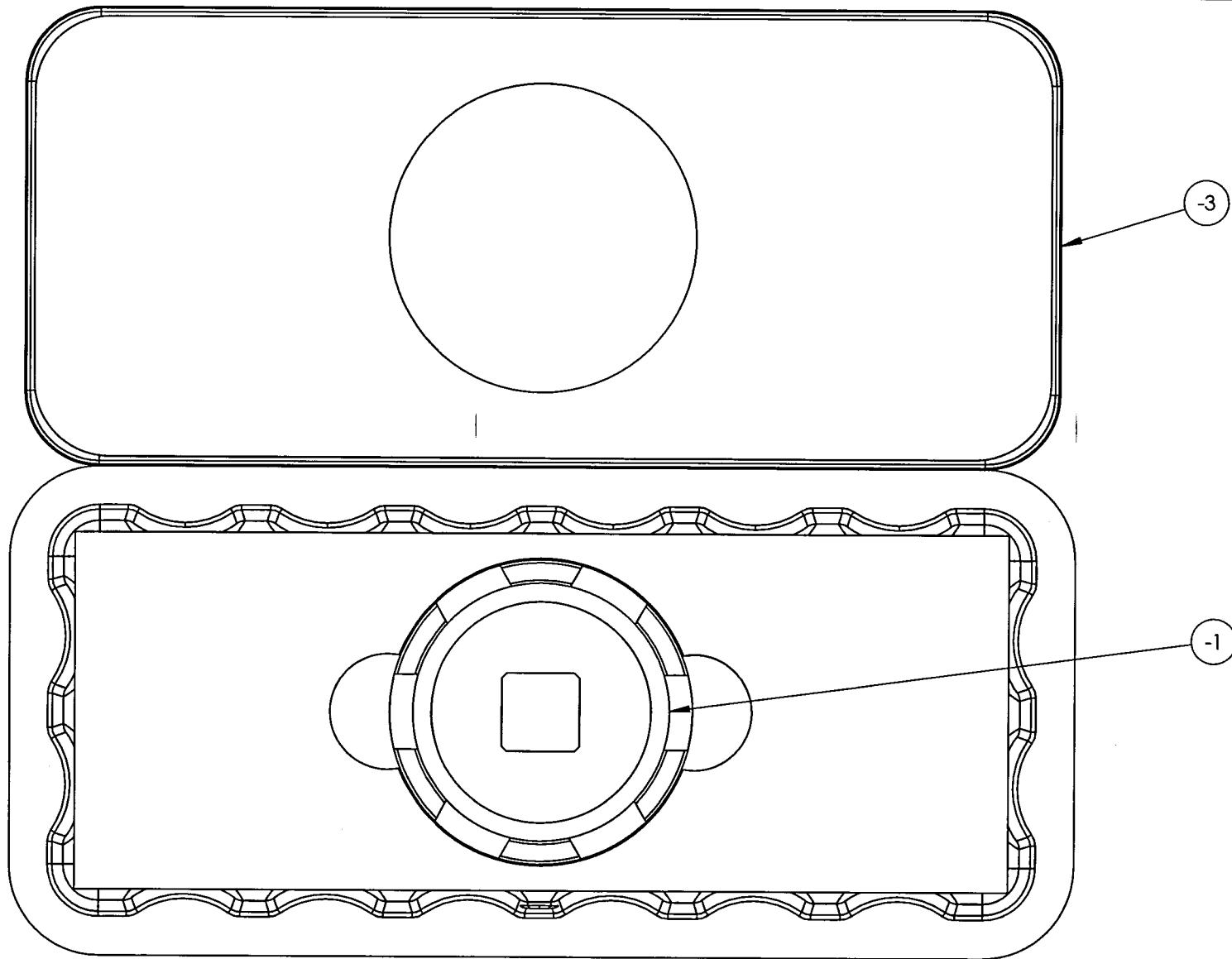


ITEM #	QTY	PART #	TITLE	PG
-1	1	RBE350A93-3200-20-1	MGB/ROTOR BRAKE RETAINING NUT WRENCH	2
-3	1	RBE350A93-3200-20-3	PACKAGING ASSY	3

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	CHANGED UPPER LIMIT TOLERANCE, ADDED "MADE IN USA"	-	4/23/09	RJC	RW
2	CHANGED DIMENSION .500+/-0.002 TO .485 TO LOOSEN TOLERANCE PER HELIPRODUCTS INFO. ALSO ADDED .10 CHAMFER AND RADIUS FOR BALL LOCK ON 1/2in DRIVE CHANGED FROM CAD YELLOW PLATING TO BLACK OXIDE TO MATCH OTHER TOOLS. PER DAVE.	-	9/29/09	WP	-
3	SCRAPPED ORIGINAL DESIGN FOR THIS DESIGN, PER GABRIEL	-	3/4/10	WP	GE
3A	CH'D T/N WAS RBEA93-3200-20 IS RBE350A93-3200-20	-	10/20/13	CFS	RW
D	ITEM 1 BECOME -1, TEMPLATE UPDATED, ITEM -3 PACKAGING ASSY ADDED	17-799	17.12.21	VM	ML

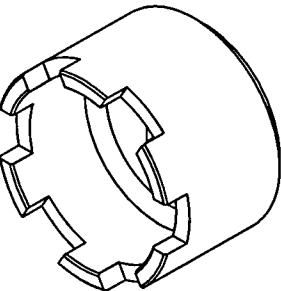
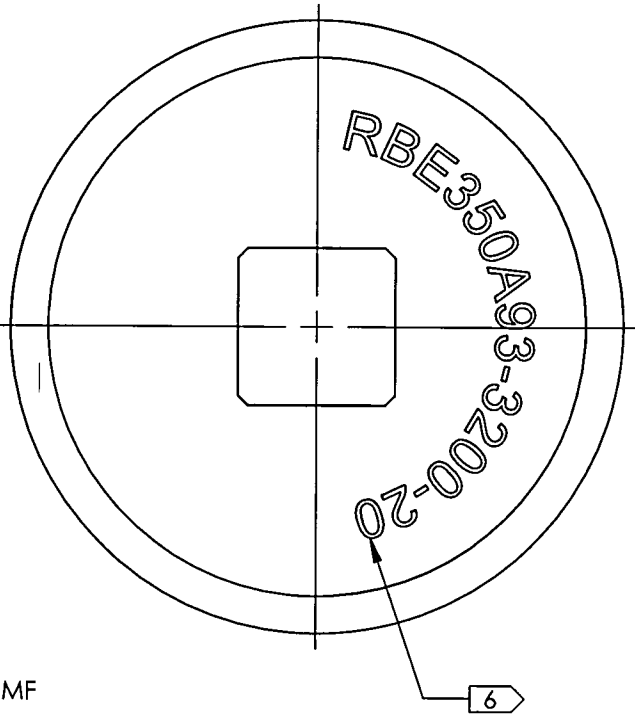
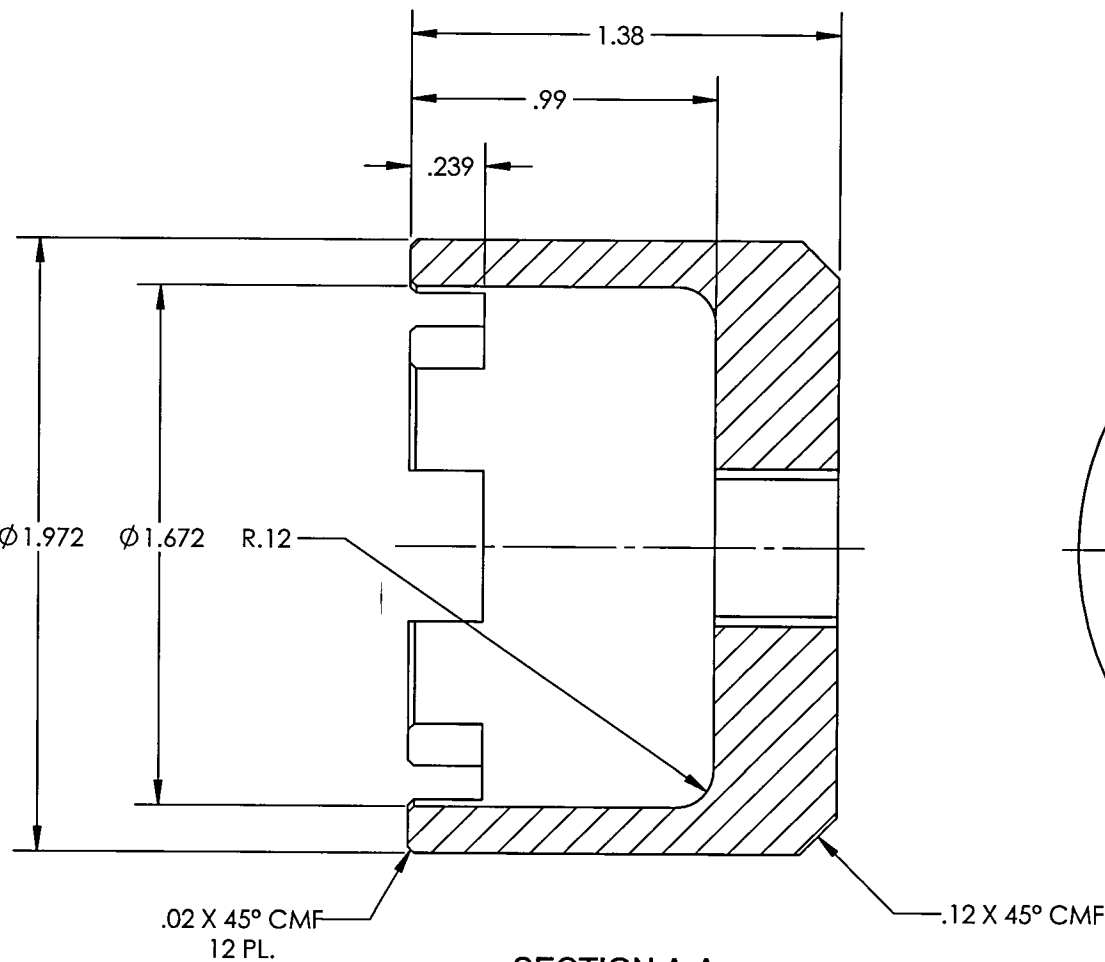
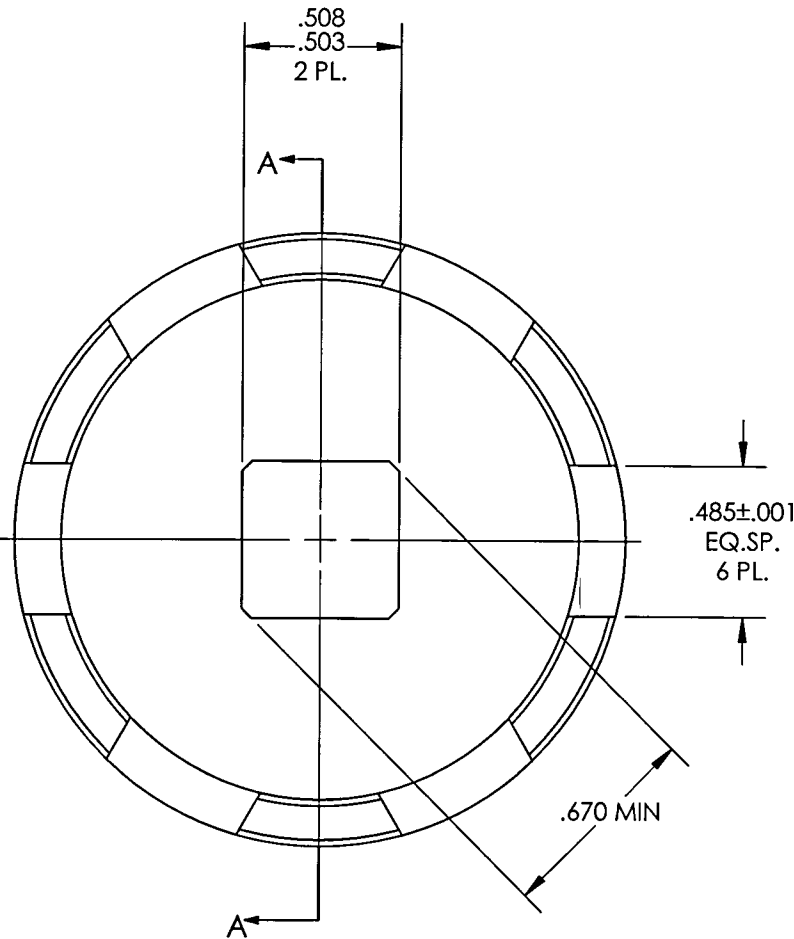


RBE350A93-3200-20 MAIN GEAR BOX/ROTOR BRAKE RETAINING NUT WRENCH

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES: N/A
6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE MAIN GEAR BOX/ROTOR BRAKE RETAINING NUT WRENCH	
PART NO. RBE350A93-3200-20	REV D
TOOL NO. RBE350A93-3200-20	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 17/12/21	TOLERANCES: .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACE ROUGHNESS
DRAWN BY: VM 12/21/2017	
CHECKED BY: VM 01/02/2018	
MFG REVIEW BY: DD 01/02/2018	
APPROVED BY: ML 01/04/2018	SCALE: NTS SHEET 1 OF 6
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
D	DIMENSION .505 CHANGED FOR .503/.508, TEMPLATE UPDATED, DIMENSION .985 CHANGED FOR .99, CHAMFER .02 x 45° 12 PL. ADDED, ENGRAVING CHANGED FOR MACHINE ENGRAVE, DIMENSION .670 MIN ADDED, DIMENSION .485 CHANGED FOR .485 +/- .001 EQ.SP. 6 PL., DIMENSION 60° (x6) REMOVED	17-799	17.12.21	VM	ML



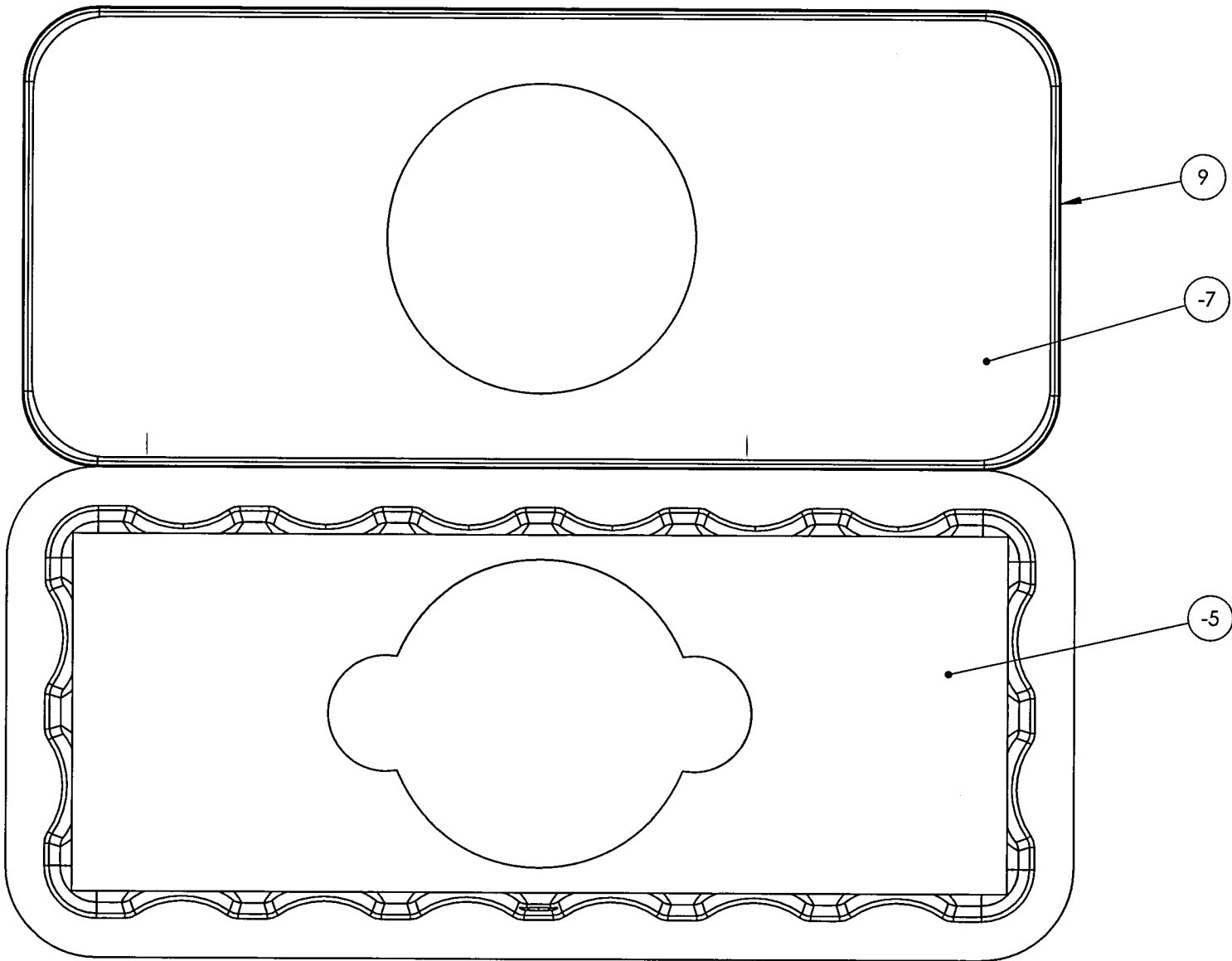
- NOTES:**
- 1) MATERIAL: 17-4 PH-H900 SS
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN, 0.010" DEEP

RBE350A93-3200-20-1 MGB/ROTOR BRAKE RETAINING NUT WRENCH

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE MGB/ROTOR BRAKE RETAINING NUT WRENCH	
PART NO. RBE350A93-3200-20-1	REV D
TOOL NO. RBE350A93-3200-20	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING
DESIGNED BY: VM 17/12/21	TOLERANCES: .XXX ± .005 .XX ± .01 .X ± .1
DRAWN BY: VM 12/21/2017	FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS
CHECKED BY: VM 01/02/2018	SCALE: NTS
MFG REVIEW BY: DD 01/02/2018	SHEET 2 OF 6
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ITEM #	QTY	PART #	TITLE	PG
-5	1	RBE350A93-3200-20-5	BOTTOM FOAM	4
-7	1	RBE350A93-3200-20-7	TOP FOAM	5
9	1	PELICAN #APP-1030-E	PELICAN CASE	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	NEW PACKAGING ASSY ADDED	17-799	17.12.21	VM	ML

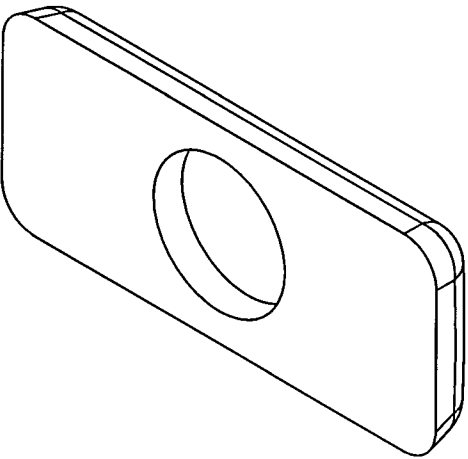
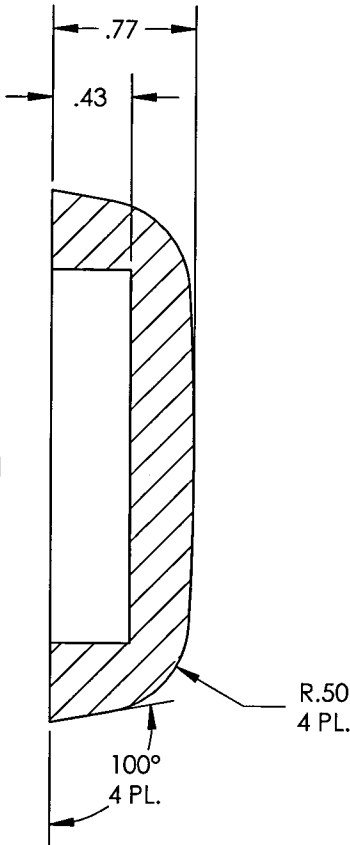
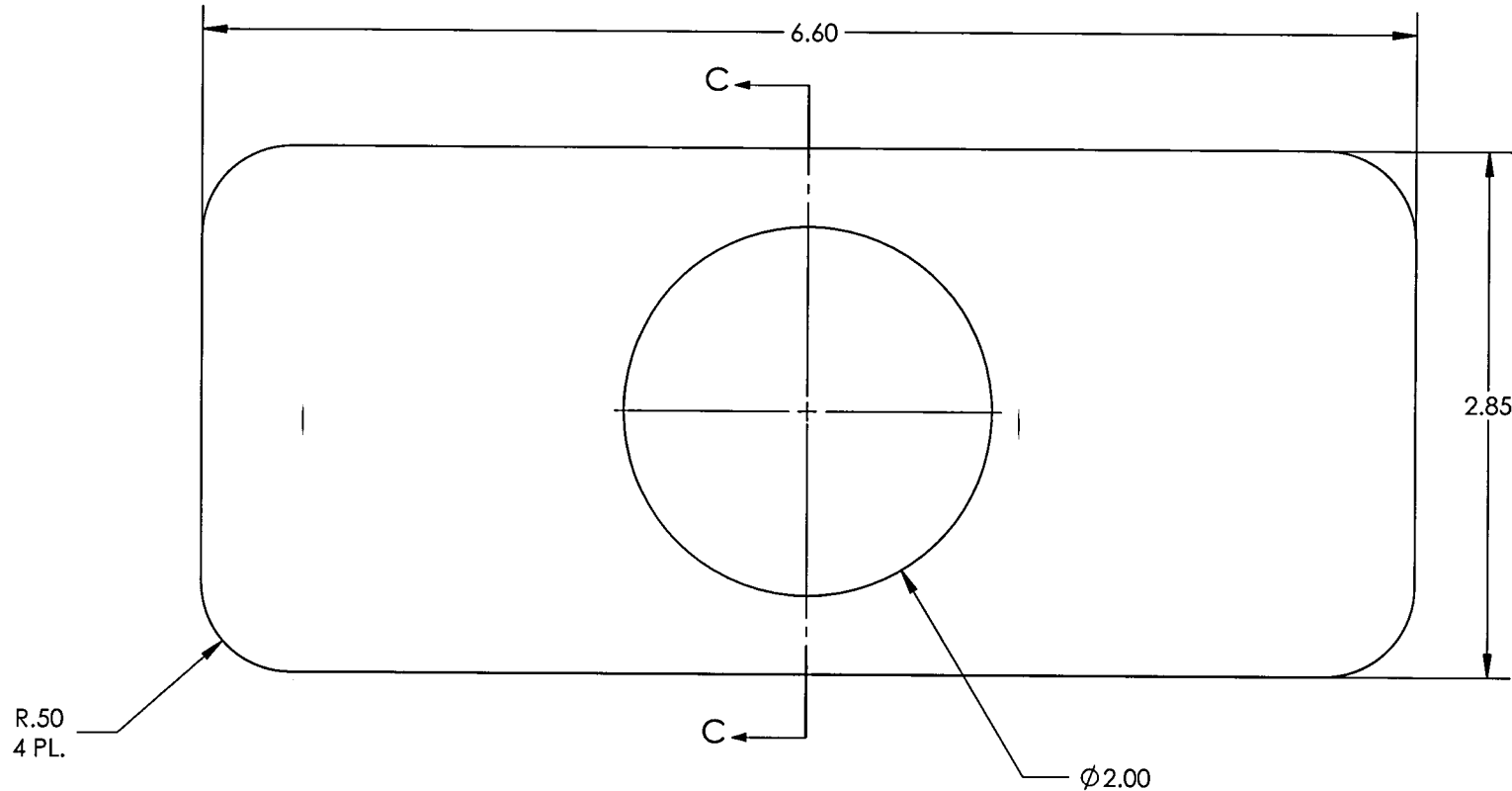


RBE350A93-3200-20-3 PACKAGING ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES: N/A
6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE PACKAGING ASSY			
PART NO. RBE350A93-3200-20-3			REV D
TOOL NO. RBE350A93-3200-20		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 17/12/21		TOLERANCES: .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACE ROUGHNESS	
DRAWN BY: VM 12/21/2017			
CHECKED BY: VM 01/02/2018			
MFG REVIEW BY: DD 01/02/2018			
APPROVED BY: ML 01/04/2018		SCALE: NTS SHEET 3 OF 6	
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
D	NEW FOAM ADDED	17-799	17.12.21	VM	ML



SECTION C-C

RBE350A93-3200-20-7 TOP FOAM

- NOTES:
- 1) MATERIAL: Y20 BLACK
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A

 Hawkesbury, Ontario, Canada			
TITLE TOP FOAM			
PART NO. RBE350A93-3200-20-7		REV D	
TOOL NO. RBE350A93-3200-20		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.6M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE		TOLERANCES:	
DESIGNED BY:	VM 17/12/21	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 12/21/2017	.XX ± .01	ANGLES ± .5°
CHECKED BY:	VM 01/02/2018	.X ± .1	SURFACE ROUGHNESS
MFG REVIEW BY:	DD 01/02/2018	SCALE: NTS SHEET 5 OF 6	
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